

CG-11

HIGH HEAT RESISTANCE COPPER CLAD LAMINATE

MICAM's CG-11 is a high heat resistance epoxy-glass copper clad laminate with excellent mechanical and electrical performance

Characteristics	Excellent electrical and mechanical properties at elevated temperatures Black		
Colours			
Thickness	0.1 mm to 0.8 mm		
Copper	18 μm or 35 μm (other copper thickness available)		
Sheet Size	1220mm x 1060mm (panel sizes cut on request)		

		units	test method
GENERAL PROPERTIES			
Relative Density	1.9	g/cm³	
Temperature Rating	155 (Class F)	°C	
Water Absorption	0.15	% (1.6 mm)	IPC-TM-650 2.6.2.1
Glass Transition Temperature	c. 160	°C	IPC-TM-650 2.4.25
MECHANICAL PROPERTIES			
Flexural Strength Lengthwise	510	MPa (1.6 mm)	IPC-TM-650 2.4.4
Flexural Strength Crosswise	430	MPa (1.6 mm)	IPC-TM-650 2.4.4
Flexural Strength @ elevated temperature crosswise	430	MPa (1.6 mm)	IPC-TM-650 2.4.4
Thermal Stress – 10 secs @ 288°C unetched		Pass/Visual	IPC-TM-650 2.4.13.1
Thermal Stress – 10 secs @ 288°C etched		Pass/Visual	IPC-TM-650 2.4.13.1
Copper Peel Strength	1.8	N/mm (18 µm)	IPC-TM-650 2.4.8
Solder dip at 260°C	>30	S	
ELECTRICAL PROPERTIES			
Volume Resistivity C-96/35/90	10°	MΩcm (0.5 mm)	IPC-TM-650 2.5.17.1
Volume Resistivity E-24/150	107	MΩcm (0.5 mm)	IPC-TM-650 2.5.17.1
Surface Restivity C-96/35/90	1010	MΩ (0.5 mm)	IPC-TM-650 2.5.17.1
Surface Restivity E-24/150	107	MΩ (0.5 mm)	IPC-TM-650 2.5.17.1
Dielectric Breakdown	60	kV (1.6 mm)	IPC-TM-650 2.5.6
Loss Tangent at 1 MHz	0.008	-	IPC-TM-650 2.5.5.3
Permittivity at 1 MHz	4.2	-	IPC-TM-650 2.5.5.3

CONDITIONING

C-96/35/90 – 90% Relative Humidity @ 35° C for 90 hours

SPECIFICATION COMPLIANCE

IPC-4101/22; NEMA L1-1 G-11

ENVIRONMENTAL COMPLIANCE

RoHS compliant; REACH compliant

QUALITY SYSTEM APPROVAL

Certified by NSAI to I.S. EN ISO 9001:2015 Reg. No. IE-19.0675.







